

1

Disassemble the Power Survivor according to chapter "Seal Replacement" in the manual.

2

Housing screw      Spool valve      Assembly tool

Silicon Grease

Prepare the spare parts and grease the spool valve seals.

3

Borehole

Silicon Grease

Lightly grease the borehole before inserting the spool valve.

4

Cone

Silicon Grease

Place the assembly tool over the borehole with the cone-shaped taper on top.

5

Press the spool valve by hand into the borehole.

6

Use the screw as an extension to press the spool valve completely into the borehole.

7

The repair is complete when the spool valve is entirely inside the housing.